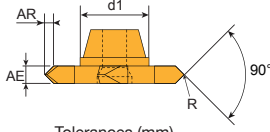
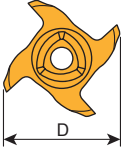
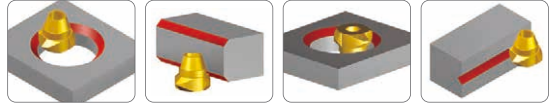


UFO Dual Chamfer Inserts

- Toolholders P. 24 - 25
- Cutting Data P. 119 - 120



Tolerances (mm)
 D : $\begin{matrix} +0.0 \\ -0.05 \end{matrix}$ AE : ± 0.05

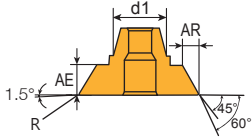
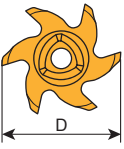


Dimensions (mm)				
D	d1	AE	Max. AR	R
9.8	6.5	3	0.5	0.2
11.8			1.0	
14.8			7.9	

Inserts	Order Code	Grades											
		Carbide					Metal cermet		Uncoated				
		B100	C200	C250	F20	F30	CE25	CE60	K10	CE			
 4 flutes	3T0610-3-45-E												 Inserts 2 PCS / Box
	3T0612-3-45-E												
	3T0815-3-45-E												
	3T0610-3-45-ME	⊙											
	3T0612-3-45-ME	⊙											
	3T0815-3-45-ME	⊙											

UFO Dovetail Inserts

- Toolholders P. 26
- Cutting Data P. 119 - 120



Tolerances (mm)
 D : $\begin{matrix} +0.0 \\ -0.05 \end{matrix}$ AE : ± 0.05



Dimensions (mm)					
D	d1	AE	Angle	Max. AR	R
20	9.9	5.0	45°	3.0	0.4
			60°	2.5	

Inserts	Order Code	Grades										
		Carbide					Metal cermet		Uncoated			
		B100	C200	C250	F20	F30	CE25	CE60	K10	CE		
 6 flutes	3T1020-45-E											 Inserts 2 PCS / Box
	3T1020-60-E											
	3T1020-45-ME	⊙										
	3T1020-60-ME	⊙										

- ■ Steel ■ Stainless Steel ⊙ Steel/Stainless Steel/Super alloy ■ Cast Iron ■ Aluminum ■ Steel/Cast Iron ⊙ Steel/Stainless Steel/Cast Iron
- Prices and stocks are based on present conditions
- Please specify model numbers and the grade of inserts, ie.: 3T1020-45-E,F20

