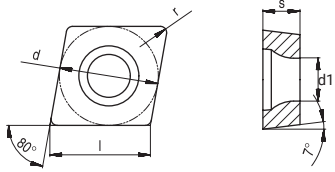


Positive 80° (C) Rhombic Inserts



Dimensions (mm)				
Type	d	l	s	d1
CC_0602_	6.35	6.45	2.38	2.8
CC_09T3_	9.52	9.67	3.97	4.4
CC_1204_	12.7	12.9	4.76	5.5

Inserts	Type	r (mm)	Recommended parameters		Grades									
			f (mm/rev)	ap (mm)	AC150P	AC200P	AC250P	AC350P	AP301M	AC150K	ACK15A	AW100K	APT100S	
Finishing		CCGT 060201E-UF	0.1	0.02-0.15	0.10-1.4					○				○
		060202E-UF	0.2	0.02-0.15	0.10-1.4					●				●
		060204E-UF	0.4	0.03-0.20	0.10-1.4					●				●
		09T301E-UF	0.1	0.02-0.15	0.10-2.4					●				●
		09T302E-UF	0.2	0.02-0.15	0.10-2.4					●				●
		09T304E-UF	0.4	0.03-0.20	0.10-2.4					○				○
	09T308E-UF	0.8	0.03-0.25	0.10-2.4					●				○	
		CCGT 060201F-UF	0.1	0.02-0.15	0.10-1.4					●				
		060202F-UF	0.2	0.02-0.15	0.10-1.4					●				
		060204F-UF	0.4	0.03-0.20	0.10-1.4					●				
		09T301F-UF	0.1	0.02-0.15	0.10-2.4					●				
		09T302F-UF	0.2	0.02-0.15	0.10-2.4					●				
09T304F-UF		0.4	0.03-0.20	0.10-2.4					●					
Semifinishing		CCGT 060204F-NC2	0.4	0.05-0.20	0.32-2.9								●	
		09T302F-NC2	0.2	0.02-0.10	0.16-4.4								○	
		09T304F-NC2	0.4	0.05-0.20	0.32-4.4								●	
		09T308F-NC2	0.8	0.10-0.40	0.64-4.4								●	
		120404F-NC2	0.4	0.05-0.20	0.32-5.8								●	
		120408F-NC2	0.8	0.10-0.40	0.64-5.8								○	
Finishing		CCMT 060202E-PB1	0.2	0.02-0.07	0.15-1.6	○	○	○		●				
		060204E-PB1	0.4	0.04-0.14	0.30-1.6	●	○	●		●				
		060208E-PB1	0.8	0.09-0.28	0.60-1.6	○	○	○		●				
		09T302E-PB1	0.2	0.02-0.07	0.15-2.4	○	○	○		●				
		09T304E-PB1	0.4	0.04-0.14	0.30-2.4	●	○	●		●				○
		09T308E-PB1	0.8	0.09-0.28	0.60-2.4	●	●	●		●				
Semifinishing		CCMT 060204E-PC2	0.4	0.05-0.16	0.35-1.9	●	○	●		●				●
		060208E-PC2	0.8	0.10-0.32	0.70-1.9	●	○	●		●				●
		09T304E-PC2	0.4	0.05-0.16	0.35-2.9	●	●	●		●				●
		09T308E-PC2	0.8	0.10-0.32	0.70-2.9	●	●	●		●				●
		09T312E-PC2	1.2	0.16-0.48	1.05-2.9	○	○	○		●				○
		120404E-PC2	0.4	0.05-0.16	0.35-3.9	●	○	●		●				●
		120408E-PC2	0.8	0.10-0.32	0.70-3.9	●	○	●		●				●
		120412E-PC2	1.2	0.16-0.48	1.05-3.9	○	○	○		○				○

Marked: ● Stock available ○ Non-stocked standard