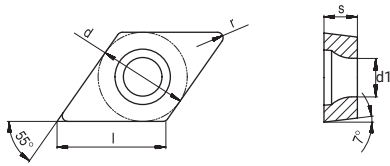


Positive 55° (D) Rhombic Inserts



Dimensions (mm)				
Type	d	l	s	d1
DC_0702_	6.35	7.75	2.38	2.8
DC_11T3_	9.52	11.62	3.97	4.4

Inserts	Type	r (mm)	Recommended parameters		Grades										
			f (mm/rev)	ap (mm)	AC150P	AC200P	AC250P	AC350P	AP301M	AC150K	ACK15A	AW100K	AP100S		
Finishing		DCGT 070201E-UF	0.1	0.02-0.15	0.10-1.4					●					○
		070202E-UF	0.2	0.02-0.15	0.10-1.4					●					○
		070204E-UF	0.4	0.03-0.20	0.10-1.4					●					○
		11T301E-UF	0.1	0.02-0.15	0.10-2.4					●					●
		11T302E-UF	0.2	0.02-0.15	0.10-2.4					●					●
		11T304E-UF	0.4	0.03-0.20	0.10-2.4					●					●
		DCGT 070201F-UF	0.1	0.02-0.15	0.10-1.4					●					
		070202F-UF	0.2	0.02-0.15	0.10-1.4					●					
		070204F-UF	0.4	0.03-0.20	0.10-1.4					●					
		11T301F-UF	0.1	0.02-0.15	0.10-2.4					●					
		11T302F-UF	0.2	0.02-0.15	0.10-2.4					●					
		11T304F-UF	0.4	0.03-0.20	0.10-2.4					●					
Semifinishing		DCGT 070202F-NC2	0.2	0.02-0.10	0.16-3.5									○	
		070204F-NC2	0.4	0.05-0.20	0.32-3.5									○	
		11T302F-NC2	0.2	0.02-0.10	0.16-5.2								●		
		11T304F-NC2	0.4	0.05-0.20	0.32-5.2								●		
		11T308F-NC2	0.8	0.10-0.40	0.64-5.2								○		
Finishing		DCMT 070202E-PB1	0.2	0.02-0.07	0.15-1.5	○	○	○		○					
		070204E-PB1	0.4	0.04-0.14	0.30-1.5	●	○	●		●					
		11T302E-PB1	0.2	0.02-0.07	0.15-2.3	●	○	●		●					
		11T304E-PB1	0.4	0.04-0.14	0.30-2.3	●	○	●		●					
		11T308E-PB1	0.8	0.09-0.28	0.60-2.3	●	○	●		○					
Semifinishing		DCMT 070204E-PC2	0.4	0.05-0.16	0.35-2.1	○	○	●		●				●	
		070208E-PC2	0.8	0.10-0.32	0.70-2.1	●	○	●		●				○	
		11T304E-PC2	0.4	0.05-0.16	0.35-3.1	●	○	●		●				●	
		11T308E-PC2	0.8	0.10-0.32	0.70-3.1	●	●	●		●				●	
		11T312E-PC2	1.2	0.16-0.48	1.05-3.1	○	○	○		○				●	

Marked: ● Stock available ○ Non-stocked standard