

Bartools BR55-SUS4E rozsdamentes acél marók		
Cutting amount (mm)	$ap \leq 1D$	VC m/min
	$ae \leq 0.1D$	100 (80-120)
Processed material	Stainless steel (Side milling)	
Diameter mm)	Rotating speed min-1)	Feed rate mm/min)
1	25000	700
2	15900	635
4	7960	700
6	5300	680
8	3980	730
10	3180	660
12	2650	600
16	1990	490
20	1590	460