

Cutting amount (mm)	$a_p \leq 1D$	VC	m/min
	$a_e \leq 0.1D$	100	(80-120)
Processed material	Stainless steel (Side milling)		
Diameter mm)	Rotating speed min-1)	Feed rate mm/min)	
1	25000	700	
2	15900	635	
4	7960	700	
6	5300	680	
8	3980	730	
10	3180	660	
12	2650	600	
16	1990	490	
20	1590	460	