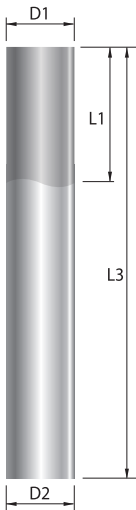


鏡面鋁用立銑刀  
End Mills

# AET-2T

-  精銑  
Finishing
-  中銑  
Semi-finishing
-  粗銑  
Roughing

-  乾式切削  
Dry Machining
-  油霧切削  
MQL ( Mist )
-  水溶性切削  
Emulsion Machining
-  油性切削  
Oil Machining



**公差表 TOLERANCE**

直徑 D1	直徑公差值 D1 Tolerance
0.5	$\frac{0}{-0.02}$
1.0	$\frac{0}{-0.02}$
1.5	$\frac{0}{-0.02}$
2.0	$\frac{0}{-0.02}$
3.0	$\frac{0}{-0.02}$
4.0	$\frac{0}{-0.02}$
5.0	$\frac{0}{-0.02}$
6.0	$\frac{0}{-0.02}$
8.0	$\frac{0}{-0.02}$
10.0	$\frac{0}{-0.02}$
12.0	$\frac{0}{-0.02}$

柄徑 D2	柄徑公差值 D2 Tolerance
Ø4	$\frac{0}{-0.008}$
Ø6	$\frac{0}{-0.008}$
Ø8	$\frac{0}{-0.008}$
Ø10	$\frac{0}{-0.009}$
Ø12	$\frac{0}{-0.011}$

unit : mm

**產品規格 SPECIFICATIONS**

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
AET0052	0.5	1.5	50	4
AET0102	1.0	3	50	6
AET0152	1.5	4	50	6
AET0202	2.0	6	50	6
AET0302	3.0	8	50	6
AET0402	4.0	11	50	6
AET0502	5.0	13	50	6
AET0602	6.0	16	50	6
AET0802	8.0	19	60	8
AET1002	10.0	25	75	10
AET1202	12.0	26	75	12

unit : mm

★ AET-2T的切削數據請查閱P.50~51 Please find the milling condition on P.50~51