

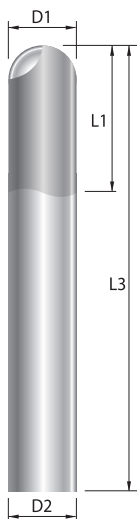
鋁用圓頭立銑刀  
Ball Nose End Mills

# HBC IBC JBC



- 精銑  
Finishing
- 中銑  
Semi-finishing
- 粗銑  
Roughing

- 乾式切削  
Dry Machining
- 油霧切削  
MQL ( Mist )
- 水溶性切削  
Emulsion Machining
- 油性切削  
Oil Machining



公差表 TOLERANCE	
直徑 D1	球頭公差值 R Tolerance
R2	±0.01
R2.5	±0.01
R3	±0.01
R4	±0.01
R5	±0.015
R6	±0.015
柄徑 D2	柄徑公差值 D2 Tolerance
Ø6	$\begin{matrix} 0 \\ -0.008 \end{matrix}$
Ø8	$\begin{matrix} 0 \\ -0.008 \end{matrix}$
Ø10	$\begin{matrix} 0 \\ -0.009 \end{matrix}$
Ø12	$\begin{matrix} 0 \\ -0.011 \end{matrix}$

unit : mm

產品規格 SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
HBC0402	R2	8	75	6
HBC0502	R2.5	10	75	6
HBC0602	R3	12	75	6
IBC0402	R2	8	100	6
IBC0602	R3	12	100	6
IBC0802	R4	16	100	8
IBC1002	R5	20	100	10
IBC1202	R6	24	100	12
JBC0602	R3	12	150	6
JBC0802	R4	16	150	8
JBC1002	R5	20	150	10
JBC1202	R6	24	150	12

unit : mm

★ HBC IBC JBC的切削數據請查閱P.56 Please find the milling condition on P.56