

DHE DIE DJE^{2T}



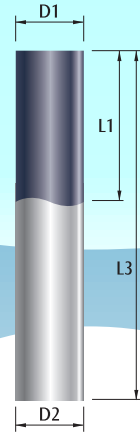
超微粒長柄立銑刀 End Mills

經濟型系列
Economy Series

Long Shank



	乾式切削 Dry Machining
	油霧切削 MQL (Mist)
	水溶性切削 Emulsion Machining
	油性切削 Oil Machining
	精銑 Finishing
	中銑 Semi-finishing
	粗銑 Roughing



產品規格 / SPECIFICATIONS

型號 Type No.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
DHE0302	3.0	8	75	3
DHE0402	4.0	11	75	4
DHE0502	5.0	13	75	6
DHE0602	6.0	16	75	6
DHE0802	8.0	20	75	8
DIE0302	3.0	8	100	3
DIE0402	4.0	11	100	4
DIE0502	5.0	13	100	6
DIE0602	6.0	16	100	6
DIE0802	8.0	20	100	8
DIE1002	10.0	25	100	10
DIE1202	12.0	30	100	12
DJE0602	6.0	16	150	6
DJE0802	8.0	20	150	8
DJE1002	10.0	25	150	10
DJE1202	12.0	30	150	12

直徑 D1	直徑公差值 D1 Tolerance	柄徑 D2	柄徑公差值 D2 Tolerance
3.0	$\frac{0}{-0.02}$	Ø3	$\frac{0}{-0.006}$
4.0	$\frac{0}{-0.02}$	Ø4	$\frac{0}{-0.008}$
5.0	$\frac{0}{-0.02}$	Ø6	$\frac{0}{-0.008}$
6.0	$\frac{0}{-0.025}$	Ø8	$\frac{0}{-0.009}$
8.0	$\frac{0}{-0.03}$	Ø10	$\frac{0}{-0.009}$
10.0	$\frac{0}{-0.035}$	Ø12	$\frac{0}{-0.011}$
12.0	$\frac{0}{-0.035}$		

unit : mm

unit : mm