

# DHE DIE DJE 4T



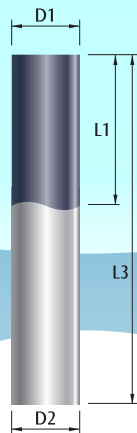
超微粒長柄立銑刀 End Mills

經濟型系列  
Economy Series

Long Shank



|  |                             |
|--|-----------------------------|
|  | 乾式切削<br>Dry Machining       |
|  | 油霧切削<br>MQL ( Mist )        |
|  | 水溶性切削<br>Emulsion Machining |
|  | 油性切削<br>Oil Machining       |
|  | 精銑<br>Finishing             |
|  | 中銑<br>Semi-finishing        |
|  | 粗銑<br>Roughing              |



## 產品規格 / SPECIFICATIONS

| 型號<br>Type No. | D1<br>直徑<br>Diameter | L1<br>刃長<br>Flute Length | L3<br>全長<br>O.A.L. | D2<br>柄徑<br>Shank Dia. |
|----------------|----------------------|--------------------------|--------------------|------------------------|
| DHE0304        | 3.0                  | 8                        | 75                 | 3                      |
| DHE0404        | 4.0                  | 11                       | 75                 | 4                      |
| DHE0504        | 5.0                  | 13                       | 75                 | 6                      |
| DHE0604        | 6.0                  | 16                       | 75                 | 6                      |
| DHE0804        | 8.0                  | 20                       | 75                 | 8                      |
| DIE0404        | 4.0                  | 11                       | 100                | 4                      |
| DIE0604        | 6.0                  | 16                       | 100                | 6                      |
| DIE0804        | 8.0                  | 20                       | 100                | 8                      |
| DIE1004        | 10.0                 | 25                       | 100                | 10                     |
| DIE1204        | 12.0                 | 30                       | 100                | 12                     |
| DJE0604        | 6.0                  | 16                       | 150                | 6                      |
| DJE0804        | 8.0                  | 20                       | 150                | 8                      |
| DJE1004        | 10.0                 | 25                       | 150                | 10                     |
| DJE1204        | 12.0                 | 30                       | 150                | 12                     |
| DJE1604        | 16.0                 | 45                       | 150                | 16                     |
| DJE2004        | 20.0                 | 50                       | 150                | 20                     |

| 直徑<br>D1 | 直徑公差值<br>D1 Tolerance                     | 柄徑<br>D2 | 柄徑公差值<br>D2 Tolerance                     |
|----------|---|----------|---|
| 3.0      | $\begin{matrix} 0 \\ -0.02 \end{matrix}$  | Ø3       | $\begin{matrix} 0 \\ -0.006 \end{matrix}$ |
| 4.0      | $\begin{matrix} 0 \\ -0.02 \end{matrix}$  | Ø4       | $\begin{matrix} 0 \\ -0.008 \end{matrix}$ |
| 5.0      | $\begin{matrix} 0 \\ -0.02 \end{matrix}$  | Ø6       | $\begin{matrix} 0 \\ -0.008 \end{matrix}$ |
| 6.0      | $\begin{matrix} 0 \\ -0.025 \end{matrix}$ | Ø8       | $\begin{matrix} 0 \\ -0.009 \end{matrix}$ |
| 8.0      | $\begin{matrix} 0 \\ -0.03 \end{matrix}$  | Ø10      | $\begin{matrix} 0 \\ -0.009 \end{matrix}$ |
| 10.0     | $\begin{matrix} 0 \\ -0.035 \end{matrix}$ | Ø12      | $\begin{matrix} 0 \\ -0.011 \end{matrix}$ |
| 12.0     | $\begin{matrix} 0 \\ -0.035 \end{matrix}$ | Ø16      | $\begin{matrix} 0 \\ -0.011 \end{matrix}$ |
| 16.0     | $\begin{matrix} 0 \\ -0.04 \end{matrix}$  | Ø20      | $\begin{matrix} 0 \\ -0.013 \end{matrix}$ |
| 20.0     | $\begin{matrix} 0 \\ -0.04 \end{matrix}$  |          |   |

unit : mm

unit : mm