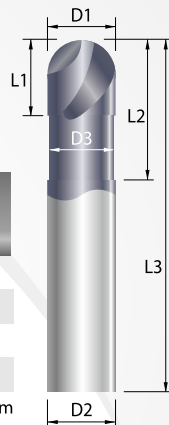


UOB BALL NOSE END MILLS

極超微粒直刀圓頭立銑刀



直徑 D1	球頭公差 R Tolerance
R0.5	±0.01
R0.75	±0.01
R1	±0.01
R1.5	±0.01
R2	±0.01
R3	±0.01
R4	±0.01
R5	±0.015

柄徑 D2(h6)	柄徑公差 D2 Tolerance
Ø4	0 -0.008
Ø6	0 -0.008
Ø8	0 -0.009
Ø10	0 -0.009

unit : mm

Super MG

0.2 μm

5°

2 Flutes

HRC >65

G15

型號 Type No.	D1 直徑 Diameter	D3 頸徑 Neck Dia.	L1 刃長 Flute Length	L2 有效長 Effective Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
UOB0102	R0.5	0.95	1	3	50	4
UOB0152	R0.75	1.44	2	5	50	4
UOB0202	R1	1.92	3	6	50	6
UOB0302S	R1.5	2.90	4	8	50	4
UOB0302L	R1.5	2.90	4	8	75	6
UOB0402S	R2	3.90	5	10	50	4
UOB0402L	R2	3.90	5	10	75	6
UOB0602	R3	5.80	6	12	50	6
UOB0602M	R3	5.80	6	12	75	6
UOB0602L	R3	5.80	6	16	100	6
UOB0802	R4	7.70	8	16	60	8
UOB0802L	R4	7.70	8	25	100	8
UOB1002	R5	9.60	10	20	75	10
UOB1002L	R5	9.60	10	30	100	10

unit : mm

精銑
Finishing

中銑
Semi-finishing

粗銑
Roughing

乾式切削
Dry Machining

油霧切削
MQL (Mist)

水溶性切削
Emulsion Machining

油性切削
Oil Machining