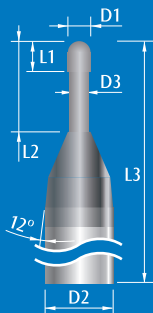




4 Flutes UNBX Long Neck

Ball Nose End Mills 深溝用圓頭立銑刀



| | | | | | |
|-----------------------|-------------|-------------|-------|-------|-------|
| 直徑 D1 | R0.5 | R0.75 | R1.0 | R1.5 | R2.0 |
| 球徑公差值 R Tolerance | ±0.01 | ±0.01 | ±0.01 | ±0.01 | ±0.01 |
| 柄徑 Shank(h6) | Ø4 | Ø6 | | | |
| 柄徑公差值 D2 Tolerance | 0 -0.008 | 0 -0.008 | | | |

| 型號 Type No. | D1 直徑 Diameter | D3 頸徑 Neck Dia | L1 刃長 Flute Length | L2 有效長 Effective Length | L3 全長 O.A.L. | D2 柄徑 Shank Dia |
|----------------|----------------------|----------------------|--------------------------|-------------------------------|--------------------|-----------------------|
| UNBX100404 | R0.5 | 0.95 | 1.5 | 4 | 50 | 4 |
| UNBX100604 | R0.5 | 0.95 | 1.5 | 6 | 50 | 4 |
| UNBX100804 | R0.5 | 0.95 | 1.5 | 8 | 50 | 4 |
| UNBX101004 | R0.5 | 0.95 | 1.5 | 10 | 50 | 4 |
| UNBX101204 | R0.5 | 0.95 | 1.5 | 12 | 50 | 4 |
| UNBX150604 | R0.75 | 1.45 | 2 | 6 | 50 | 4 |
| UNBX150804 | R0.75 | 1.45 | 2 | 8 | 50 | 4 |
| UNBX151004 | R0.75 | 1.45 | 2 | 10 | 50 | 4 |
| UNBX151204 | R0.75 | 1.45 | 2 | 12 | 50 | 4 |
| UNBX151604 | R0.75 | 1.45 | 2 | 16 | 50 | 4 |
| UNBX200804 | R1.0 | 1.92 | 3 | 8 | 50 | 4 |
| UNBX201004 | R1.0 | 1.92 | 3 | 10 | 50 | 4 |
| UNBX201204 | R1.0 | 1.92 | 3 | 12 | 50 | 4 |
| UNBX201604 | R1.0 | 1.92 | 3 | 16 | 50 | 4 |
| UNBX202004 | R1.0 | 1.92 | 3 | 20 | 50 | 4 |
| UNBX300804 | R1.5 | 2.90 | 4 | 8 | 60 | 6 |
| UNBX301004 | R1.5 | 2.90 | 4 | 10 | 60 | 6 |
| UNBX301204 | R1.5 | 2.90 | 4 | 12 | 60 | 6 |
| UNBX301604 | R1.5 | 2.90 | 4 | 16 | 60 | 6 |
| UNBX302004 | R1.5 | 2.90 | 4 | 20 | 60 | 6 |
| UNBX302504 | R1.5 | 2.90 | 4 | 25 | 60 | 6 |
| UNBX401004 | R2.0 | 3.88 | 5 | 10 | 75 | 6 |
| UNBX401204 | R2.0 | 3.88 | 5 | 12 | 75 | 6 |
| UNBX401604 | R2.0 | 3.88 | 5 | 16 | 75 | 6 |
| UNBX402004 | R2.0 | 3.88 | 5 | 20 | 75 | 6 |
| UNBX402504 | R2.0 | 3.88 | 5 | 25 | 75 | 6 |



精銑
Finishing



中銑
Semi-finishing



粗銑
Roughing



★UNBX-4T的切削數據請查閱P.47~48
Please find the milling condition on P.47~48

unit : mm