

# HBH IBH JBH

超微粒長柄圓頭立銑刀 Ball Nose End Mills

Long Shank

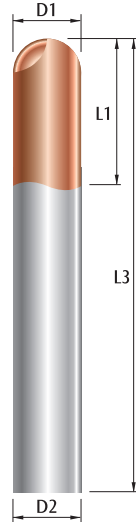


	精銑 Finishing
	中銑 Semi-finishing
	粗銑 Roughing
	乾式切削 Dry Machining
	油霧切削 MQL ( Mist )
	水溶性切削 Emulsion Machining
	油性切削 Oil Machining

## 產品規格 / SPECIFICATIONS

型號 Type NO.	D1 直徑 Diameter	L1 刃長 Flute Length	L3 全長 O.A.L.	D2 柄徑 Shank Dia.
HBH0202	R1	4	75	6
HBH0252	R1.25	5	75	6
HBH0302	R1.5	6	75	6
HBH0402	R2	8	75	6
HBH0502	R2.5	10	75	6
HBH0602	R3	12	75	6
HBH0802	R4	16	75	8
IBH0202	R1	4	100	6
IBH0302	R1.5	6	100	6
IBH0402	R2	8	100	6
IBH0602	R3	12	100	6
IBH0802	R4	16	100	8
IBH1002	R5	20	100	10
IBH1202	R6	24	100	12
JBH0602	R3	12	150	6
JBH0802	R4	16	150	8
JBH1002	R5	20	150	10
JBH1202	R6	24	150	12
JBH1602	R8	32	150	16

Unit : mm



直徑 D1	球頭公差值 R Tolerance
R1	±0.01
R1.5	±0.01
R2	±0.01
R2.5	±0.01
R3	±0.01
R4	±0.01
R5	±0.015
R6	±0.015
R8	±0.02

柄徑 D2	柄徑公差值 D2 Tolerance
Ø6	0 -0.008
Ø8	0 -0.009
Ø10	0 -0.009
Ø12	0 -0.011
Ø16	0 -0.011

Unit : mm