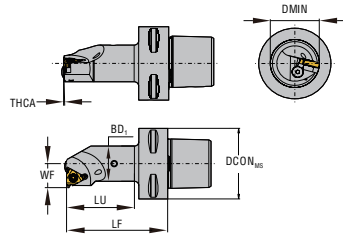


# 车刀体 Turning Holder

**PSC** | 内螺纹车刀-SNR/L  
Internal threading Turning Tool-SNR/L



- 1.单位: mm
- 2.刀片单独订购
- 3.普通冷却设计, 冷却液压力≤10bar

型号 Specification	DCOnms	DMIN	BD1	LF	LU	WF	THCA	MIID	刀垫 Shim	刀垫螺钉 Shim Screw	刀垫扳手 Shim Wrench	刀片螺钉 Insert Screw	刀片扳手 Insert Wrench	WT (kg)
C32-SNR/L-14060-16	32	25	20	60	44	14	1.5°	16NR/L	-	-	-	ECST0f	TS15IP	0.24
C40-SNR/L-14060-16	40	25	20	60	38	14	1.5°	16NR/L	-	-	-	ECST0f	TS15IP	0.38
C40-SNR/L-17070-16	40	32	25	70	48	17	1.5°	16NR/L	ECST1r	ECST1t	L025	ECST0C	TS15IP	0.45
C40-SNR/L-22090-16	40	40	32	90	69	22	1.5°	16NR/L	ECST1r	ECST1t	-	ECST0C	TS15IP	0.67
C50-SNR/L-14060-16	50	25	20	60	36	14	1.5°	16NR/L	-	-	-	ECST0f	TS15IP	0.57
C50-SNR/L-17070-16	50	32	25	70	47	17	1.5°	16NR/L	ECST1r	ECST1t	L025	ECST0C	TS15IP	0.64
C50-SNR/L-22090-16	50	40	32	90	68	22	1.5°	16NR/L	ECST1r	ECST1t	L025	ECST0C	TS15IP	0.86
C50-SNR/L-27105-16	50	50	40	105	84	27	1.5°	16NR/L	ECST1r	ECST1t	L025	ECST0C	TS15IP	1.21
C63-SNR/L-14070-16	63	25	20	70	42	14	1.5°	16NR/L	-	-	-	ECST0f	TS15IP	0.96
C63-SNR/L-17075-16	63	32	25	75	48	17	1.5°	16NR/L	ECST1r	ECST1t	L025	ECST0C	TS15IP	1.02
C63-SNR/L-22090-16	63	40	32	90	64	22	1.5°	16NR/L	ECST1r	ECST1t	L025	ECST0C	TS15IP	1.24
C63-SNR/L-27105-16	63	50	40	105	80	27	1.5°	16NR/L	ECST1r	ECST1t	L025	ECST0C	TS15IP	1.56
C40-SNR/L-19070-22	40	32	25	70	48	19	1.5°	22NR/L	ECST1s	ECST1t	L025	ECST0o	TS15IP	0.44
C40-SNR/L-22090-22	40	40	32	90	69	22	1.5°	22NR/L	ECST1s	ECST1t	L025	ECST0o	TS15IP	0.65
C40-SNR/L-27080-22	40	50	40	80	60	27	1.5°	22NR/L	ECST1s	ECST1t	L025	ECST0o	TS15IP	0.75
C50-SNR/L-27105-22	50	50	40	105	84	27	1.5°	22NR/L	ECST1s	ECST1t	L025	ECST0o	TS15IP	1.19
C50-SNR/L-19070-22	50	32	25	70	47	19	1.5°	22NR/L	ECST1s	ECST1t	L025	ECST0o	TS15IP	0.63
C50-SNR/L-22090-22	50	40	32	90	68	22	1.5°	22NR/L	ECST1s	ECST1t	L025	ECST0o	TS15IP	0.84
C63-SNR/L-27105-22	63	50	40	105	80	27	1.5°	22NR/L	ECST1s	ECST1t	L025	ECST0o	TS15IP	1.53
C63-SNR/L-19075-22	63	32	25	75	48	19	1.5°	22NR/L	ECST1s	ECST1t	L025	ECST0o	TS15IP	1.01
C63-SNR/L-22090-22	63	40	32	90	64	22	1.5°	22NR/L	ECST1s	ECST1t	L025	ECST0o	TS15IP	1.21

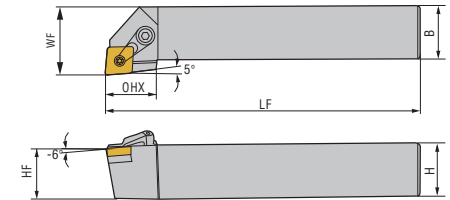
DF059

TORKOOL

刀片Insert → DC007-015

# 车刀体 Turning Holder

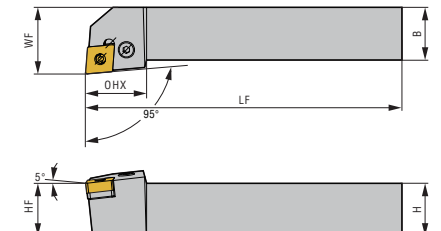
外圆车刀-MCLNR/L  
External Turning Tool-MCLNR/L



- 1.单位: mm
- 2.刀片单独订购

型号 Specification	H	B	LF	HF	WF	OHX	MIID	压板螺钉 Clamping Screw	刀垫 Shim	扳手 Wrench	压板 Clamp	刀垫螺钉 Shim Screw
MCLNR/L2020K12	20	20	125	20	25	28	CN..1204..	DFDS03	DFDS1g	L030	DFDS2p	DFDS13
MCLNR/L2525M12	25	25	150	25	32	32	CN..1204..	DFDS01	DFDS1g	L030	DFDS2p	DFDS13
MCLNR/L3232P12	32	32	170	32	39	32	CN..1204..	DFDS01	DFDS1g	L030	DFDS2p	DFDS13
MCLNR/L2525M16	25	25	150	25	32	38	CN..1606..	DFDS01	DFDS1h	L030	DFDS2q	DFDS15
MCLNR/L3232P16	32	32	170	32	40	38	CN..1606..	DFDS01	DFDS1h	L030	DFDS2q	DFDS15
MCLNR/L3232P19	32	32	170	32	40	43	CN..1906..	DFDS01	DFDS1i	L040	DFDS2r	DFDS16
MCLNR/L4040R19	40	40	200	40	50	43	CN..1906..	DFDS01	DFDS1i	L040	DFDS2r	DFDS16

外圆车刀-PCLNR/L  
External Turning Tool-PCLNR/L



- 1.单位: mm
- 2.刀片单独订购

型号 Specification	H	B	LF	HF	WF	OHX	MIID	螺钉 Screw	刀垫 Shim	扳手 Wrench	杠杆 Lever	垫片销 Shim Pin
PCLNR/L2020K12	20	20	125	20	26	28	CN..1204..	DFDS0c	DFDS1w	L030	DFDS35	DFDS3k
PCLNR/L2525M12	25	25	150	25	32	28	CN..1204..	DFDS0c	DFDS1w	L030	DFDS35	DFDS3k
PCLNR/L3232P12	32	32	170	32	39	32	CN..1204..	DFDS0c	DFDS1w	L030	DFDS35	DFDS3k
PCLNR/L2525M16	25	25	150	25	32	36	CN..1606..	DFDS0d	DFDS1x	L030	DFDS36	DFDS3L
PCLNR/L3232P16	32	32	170	32	39	36	CN..1606..	DFDS0d	DFDS1x	L030	DFDS36	DFDS3L
PCLNR/L3232P19	32	32	170	32	40	40	CN..1906..	DFDS09	DFDS1y	L040	DFDS37	DFDS3m
PCLNR/L4040S19	40	40	250	40	49	40	CN..1906..	DFDS09	DFDS1y	L040	DFDS37	DFDS3m
PCLNR/L4040S2507	40	40	250	40	50	47	CN..2507..	DFDS0b	DFDS1z	L050	DFDS38	DFDS3n
PCLNR/L4040S2509	40	40	250	40	50	47	CN..2509..	DFDS0b	DFDS1z	L050	DFDS38	DFDS3n

刀片Insert → DA015-017

TORKOOL

DF060

可转位刀具  
Indexable tool

可转位刀具  
Indexable tool